### APPENDIX A

### % BEGINNING OF PSEUDO CODE

% compute scale factor A, and time constants a, b from physical system parameters

$$A = Vmax * Kt / (Re * Rm + Kt * Kb) * 1 * k;$$

15 
$$a = max(-p1,-p2)$$
  
 $b = min(-p1,-p2)$ 

% make initial guesses for step durations

% set maximum iteration count

25 Nmax = 1000;

for j = 1:Nmax

% save old values of step time intervals

30 et3old = et3;

```
et2old = et2;
              et1old = et1;
              % iterate for switch times using fixed voltage level Vmax
 5
              et3 = -\log(1.0 / 2.0 - \exp(-\text{et1} * a) / 2 + \exp(-\text{et2} * a)) / a;
              et2 = 1/b * log(2.0) + 3 * et3 - 1/b * log(2 * exp(1/A * b * X) * exp(et3)
                      * b) - sgrt(4.0) * sgrt(exp(1/A * b * X)) * exp(et3 * b) *
                      sqrt(exp(1/A * b * X) + exp(et3 * b)^2 - 2 * exp(et3 * b));
              et1 = -(-2 * A * et2 + 2 * A * et3 - X) / A;
10
              if norm([et3old - et3 et2old - et2 et1old - et1], inf) <= eps * 2
                      break
              end
15
              if j==Nmax
                              error(['error - failure to converge after ', num2str(Nmax),'
                      iterations'])
              end
              end
20
              % round up pulse duration to nearest sample interval,
              % convert to intervals between steps to make sure that voltage
              % requirements will not increase (beyond Vmax).
25
              dt1=ceil((et1 - et2) / dt) * dt;
              dt2=ceil((et2 - et3) / dt) * dt;
              dt3=ceil((et3) / dt) * dt;
              et123 = [et1, et2, et3]
30
              % convert back to total step duration.
```

et1 = 
$$dt1 + dt2 + dt3$$
;  
et2 =  $dt2 + dt3$ ;  
et3 =  $dt3$ ;

% In the following, the original constraints equations involving XF1, XF2, was and XF3 have been modified to include a variable voltage level applied at

% each step (instead of the fixed maximum (+/-) Vmax).

10 % The original equations for XF1, XF2, and XF3 follow:

% 
$$XF_1(t_{end}) = V_0F_1(t_{tend} - t_0) - 2V_0F_1(t_{end} - t_1) + 2V_0F_1(t_{end} - t_2)$$

% 
$$XF_2(t_{end}) = V_0F_2(t_{tend} - t_0) - 2V_0F_2(t_{end} - t_1) + 2V_0F_1(t_{end} - t_2)$$

% 
$$XF_3(t_{end}) = V_0F_3(t_{tend} - t_0) - 2V_0F_2(t_{end} - t_1) + 2V_0F_1(t_{end} - t_2)$$

% And the modified equation including adjustable relative levels of voltage

% L1, L2 and L3 are:

% 
$$XF_1(t_{end}) = L_1V_0F_1(t_{tend} - t_0) - L_2V_0F_1(t_{end} - t_1) + L_3V_0F_1(t_{end} - t_2)$$

% 
$$XF_2(t_{end}) = L_1V_0F_2(t_{tend} - t_0) - L_2V_0F_2(t_{end} - t_1) + L_3V_0F_1(t_{end} - t_2)$$

20 
$$XF_3(t_{end}) = L_1V_0F_3(t_{tend} - t_0) - L_2V_0F_2(t_{end} - t_1) + L_3V_0F_1(t_{end} - t_2)$$

% And the corresponding constraint equations are:

$$\%$$
 XF<sub>1</sub>(t<sub>end</sub>) = Finalpos

$$% XF_2(t_{end}) = 0$$

25 % 
$$XF_3(t_{end}) = 0$$

% Where all of the times indicated have discrete values, e.g. corresponding to

% the controller update rate.

30

% It should be noted that after the digital switch times are fixed, the constraint

% equations derived from the equations above form a linear set of equations in

5 % the unknown relative voltage levels L1, L2 and L3 and any standard linear

% method can be used to solve for the relative voltage levels. In the equations

% for (L1, L2 and L3) that follow, the solution was obtained by algebraic means (and are not particularly compact.)

% compute new relative voltage step levels
% L1, L2 and L3 are nominally assigned to "1", "-2" and "+2",
respectively

15 s1 = X \* (exp(-et3 \* b) \* exp(-et2 \* a) + exp(-et3 \* a) + exp(-et2 \* b) - exp(-et2 \* b) \* exp(-et3 \* a) - exp(-et2 \* a) - exp(-et3 \* b));

s2 = 1 / (et2 \* exp(-et1 \* b) \* exp(-et3 \* a) + exp(-et2 \* b) \* et3 \* exp(-et1 \* a) - et2 \* exp(-et3 \* a) - et2 \* exp(-et1 \* b) - et3 \* exp(-et1 \* a) - exp(-et2 \* b) \* et3 + exp(-et3 \* b) \* et1 \* exp(-et2 \* a) + exp(-et3 \* a) \* et1 + exp(-et2 \* b) \* et1 - exp(-et2 \* b) \* et1 \* exp(-et3 \* a) - et3 \* exp(-et1 \* b) \* exp(-et2 \* a) - exp(-et2 \* a) \* et1 - exp(-et3 \* b) \* et1 - exp(-et3 \* b) \* et2 \* exp(-et1 \* a) + et3 \* exp(-et1 \* b) + et2 \* exp(-et1 \* a) + exp(-et3 \* b) \* et2 + et3 \* exp(-et2 \* a)) / A;

L1 = s1 \* s2;

25

s1 = 1 / (et2 \* exp(-et1 \* b) \* exp(-et3 \* a) + exp(-et2 \* b) \* et3 \* exp(-et1 \* a) - et2 \* exp(-et3 \* a) - et2 \* exp(-et1 \* b) - et3 \* exp(-et1 \* a) - exp(-et2 \* b) \* et3 + exp(-et3 \* b) \* et1 \*

```
\exp(-\text{et2} * a) + \exp(-\text{et3} * a) * \text{et1} + \exp(-\text{et2} * b) * \text{et1} -
                               \exp(-\text{et2} * b) * \text{et1} * \exp(-\text{et3} * a) - \text{et3} * \exp(-\text{et1} * b) *
                               \exp(-\text{et2} * a) - \exp(-\text{et2} * a) * \text{et1} - \exp(-\text{et3} * b) * \text{et1} - \exp(-\text{et3} * a)
                    b) * et2 * \exp(-\text{et1} * a) + \text{et3} * \exp(-\text{et1} * b) + \text{et2} * \exp(-\text{et1} * a) +
  5
                               \exp(-\text{et3 *b}) * \text{et2} + \text{et3 *} \exp(-\text{et2 * a})) * X;
         s2 =
                    (\exp(-et2 * b) * \exp(-et1 * a) - \exp(-et1 * a) - \exp(-et2 * b) -
                               \exp(-\text{et1} * b) * \exp(-\text{et2} * a) + \exp(-\text{et1} * b) + \exp(-\text{et2} * a)) / A;
                     L3 = s1*s2:
10
                    \exp(-et1 * a) - \exp(-et3 * a) + \exp(-et3 * b) - \exp(-et1 * b) -
                               \exp(-\text{et3} * b) * \exp(-\text{et1} * a) + \exp(-\text{et1} * b) * \exp(-\text{et3} * a);
         s2 = X/(et2 * exp(-et1 * b) * exp(-et3 * a) + exp(-et2 * b) * et3 *
                               \exp(-\text{et1} * a) - \text{et2} * \exp(-\text{et3} * a) - \text{et2} * \exp(-\text{et1} * b) - \text{et3} *
                               \exp(-\text{et}1 * a) - \exp(-\text{et}2 * b) * \text{et}3 + \exp(-\text{et}3 * b) * \text{et}1 * \exp(-\text{et}2 * a)
15
                    a) + \exp(-\text{et}3 * a) * \text{et}1 + \exp(-\text{et}2 * b) * \text{et}1 - \exp(-\text{et}2 * b) * \text{et}1 * \exp(-\text{et}2 * b)
                    et3 * a) - et3 * exp(-et1 * b) * exp(-et2 * a) - exp(-et2 * a) * et1-exp(-et3 *
                    b) * et1 - \exp(-\text{et3} * \text{b}) * \text{et2} * \exp(-\text{et1} * \text{a}) + \text{et3} *
                               \exp(-\text{et1} * b) + \text{et2} * \exp(-\text{et1} * a) + \exp(-\text{et3} * b) * \text{et2} + \text{et3} *
                              \exp(-\text{et2} * a)) / A;
20
                    L2 = s1 * s2;
                    % convert accumulated voltage steps to sequential voltage level
                    V1 = Vmax * (L1);
25
                    V2 = Vmax * (L1 + L2);
                    V3 = Vmax * (L1 + L2 + L3);
```

% END OF PSEUDO CODE

## APPENDIX B

AREA .. SUM(I,A(I)) = E = 0;

VELOCITY(VINDX) .. VEL(VINDX) =E= VSCALE

- 5 SUM(I\$(ORD(I) LE ORD(VINDX)), A(I));
  - POSITION .. SUM(I,VEL(I)) =E= FINALPOS \* SCALEFACT; VLIMITP(I) .. SUM(VINDX\$(ORD(VINDX) LE ORD(I)),A(I-(ORD(VINDX)+1))\*(VOLTS(VINDX)+KBACK\*VSCALE)) =L= VOLTLIM;
- VLIMITN(I) .. SUM(VINDX\$(ORD(VINDX) LE ORD(I)), A(I-(ORD(VINDX)+1))\*(VOLTS(VINDX)+KBACK\*VSCALE))

  =G= -VOLTLIM
  - % A(I) are the current commands at time T(I) spaced equally at time DT.
- 15 % VOLTS(VINDX) is a table of voltages representing the unit pulse response to
  - % a unit output in current command. VOLTLIM is the voltage limit at saturation.

# APPENDIX C

	GOALPOS SUM(I,A(I)*MODELAA*DT) =E=FINALPOS;
	MODE1(ILAST) SUM(I,-A(I)*MODELAA*MODELb/(MODELb-
5	MODELa)*(EXP(-MODELa*(T(ILAST)+DT-T(I)))
	-EXP(-MODELa* $(T(ILAST)-T(I))))) = E = 0.0;$
	MODE2(ILAST) SUM(I,A(I)*MODELAA*MODELa/(MODELb-
	MODELa)*(EXP(-MODELb*(T(ILAST)+DT-T(I)))
	-EXP(-MODELb*(T(ILAST)-T(I))))) = E = 0.0;
10	DERIV1(J) 1000.0*SUM(I,A(I)*T(I)*EXP(ZETA(J)*W(J)*T(I))*
	SIN(WD(J)*T(I))) = E = 0.0;
	DERIV2(J) $1000.0*SUM(I,A(I)*T(I)*EXP(ZETA(J)*W(J)*T(I))*$
	COS(WD(J)*T(I))) = E = 0.0;
15	% MODELAA is the mechanical gain of the system, MODELb, and MODELa
	% are the two time constants of the system in radians. One time constant is
	% associated with the L/R rise time of the motor inductance and the other is
	% the mechanical time constant of the rigid system. The A(I) are the voltages %
	which need to be determined. The $T(I)$ are the times for each of the $A(I)$ .
20	% DT is the time spacing of the outputs. W(J) are the undamped flexible
	% modes, WD(J) are the damped flexible modes (in radians/s).

25

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